

BNPM/NCB/137 /2023-24	BANK NOTE PAPER MILL INDIA (P.) LIMITED	PAGE 1 OF 3
	CORRIGENDUM No. 3  SUPPLY OF MACHINERIES AT GOVERNMENT INDUSTRIAL TRAINING INSTITUTE, MYSURU	

**CORRIGENDUM No.3 DATED: 31.07.2023**

**FOR**

**TENDER No. BNPM/NCB/137/2023-24 DATED: 16.06.2023**

**FOR**

**SUPPLY OF MACHINERIES AT GOVERNMENT INDUSTRIAL TRAINING INSTITUTE,  
MYSURU**

**I) SCOPE OF THIS CORRIGENDUM**

- Details provided in this corrigendum shall override those mentioned in the tender no. BNPM/NCB/137/2023-24 dated: 16.06.2023 and subsequent corrigendum's issued.
- This corrigendum dated 31.07.2023, is issued for,
  - Revision to due date & time for bid submission of tender.
  - Revision in Technical Specifications of Section VII of tender.
  - Revision in Quality Control Requirements of Section VIII of tender.
- Except for details mentioned herein, all other details contained in the tender no. BNPM/NCB/137/2023-24 dated: 16.06.2023 shall remain unchanged.

**II) REVISION TO THE TENDER**

- Clause no. 2 (a) is revised as below,

<b>Tender Clause (As per Corrigendum-2)</b>	<b>May be read as</b>
Due date & time for bid submission: 31.07.2023 till 11:00 hrs.	Due date & time for bid submission: <b>16.08.2023 till 11:00 hrs.</b>

- Clause no. 2 (b) is revised as below,

<b>S No</b>	<b>Specifications as in tender</b>	<b>May be read as</b>
1.	<b><i>Section VII – Technical Specifications: Lathe S.S &amp; S.C (Medium Duty all geared Lathe)</i></b>	
	Length of Bed (in mm): • 1900 mm (± 50 mm)	<b>1824 mm to 2250 mm</b>
	Spindle bore (in mm): • 65 mm	<b>52 mm to 65 mm</b>
	Travel of Cross Slide (in mm): • 270 mm (± 10 mm)	<b>255 mm to 280 mm</b>
	Travel of Top Slide (in mm): • 150 mm (± 10 mm)	<b>130 mm to 160 mm</b>

	Width of bed (in mm): • 278 mm ( $\pm 2$ mm)	<b>276 mm to 330 mm</b>
	Range of British thread: • 2 to 60 TPI	<b>2 to 60 TPI (Or) 1 to 56 TPI</b>
	Range of longitudinal feeds: • 0.066 to 2 mm per rev. of spindle	<b>0.066 to 2 mm/rev. (Or) 0.072 to 4.038 mm/rev.</b>
	Transverse feeds: • 0.0165 to 0.5 mm per rev. of spindle	<b>0.0165 to 0.5 mm/rev. (Or) 0.036 to 2.019 mm/rev.</b>
3.	<b><i>Section VII – Technical Specifications: Manual Surface Grinding Machine</i></b>	
	Longitudinal table travel: • 600 mm ( $\pm 20$ mm)	<b>580 mm to 650 mm</b>
	Spindle Speed : • 2800 r/min ( $\pm 50$ r/min)	<b>2700 to 2850 RPM</b>
	Cross auto feed: • 0.02 mm / Div	<b>Cross feed: 0.02 mm/rev to 0.05 mm/rev</b>
	Vertical per fine adjustment graduation: • 0.002 mm	<b>0.002 mm to 0.01 mm</b>
4.	<b><i>Section VII – Technical Specifications: Pillar Drilling Machine</i></b>	
	Spindle speed: • 70-2600 RPM ( $\pm 10$ RPM)	<b>60 to 2700 RPM</b>
	Motor power: • 1.1 Kw	<b>1.1 kW to 1.5 kW</b>

3. Clause no. 2 (c) is revised as below,

**1. Lathe S.S & S.C (Medium Duty all geared Lathe):**

<b>Parameters</b>	<b>Required Specifications</b>	<b>Offered Specifications</b>	<b>Deviations (if any)</b>
Length of Bed (in mm)	1824 mm to 2250 mm		
Spindle bore (in mm)	52 mm to 65 mm		
Travel of Cross Slide (in mm)	255 mm to 280 mm		
Travel of Top Slide (in mm)	130 mm to 160 mm		
Width of bed (in mm)	276 mm to 330 mm		
Range of British thread	2 to 60 TPI (Or) 1 to 56 TPI		
Range of longitudinal feeds	0.066 to 2 mm/rev. (Or) 0.072 to 4.038 mm/rev.		
Transverse feeds	0.0165 to 0.5 mm/rev. (Or) 0.036 to 2.019 mm/rev.		

### 3. Manual Surface Grinding Machine:

Parameters	Specifications	Offered Specifications	Deviations (if any)
Longitudinal table travel	580 mm to 650 mm		
Spindle Speed	2700 to 2850 RPM		
Cross feed	Cross feed: 0.02 mm/rev to 0.05 mm/rev		
Vertical per fine adjustment graduation	0.002 mm to 0.01 mm		

### 4. Pillar Drilling Machine:

Parameters	Specifications	Offered Specifications	Deviations (if any)
Spindle speed	60 to 2700 RPM		
Motor power	1.1 kW to 1.5 kW		